HFD3-V

SUBMINIATURE SIGNAL RELAY
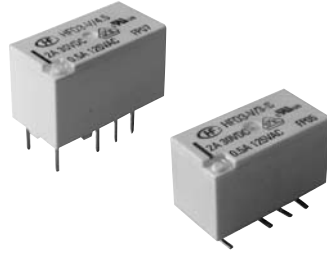
Features

- 3kV dielectric strength (between coil and contacts)
- Surge withstand voltage up to 6000VAC, meets FCC Part 68 and Telecordia
- Min. creepage is 2.5mm (between coil and contact), Min. clearance is 2.0mm (between coil and contact)
- 2 pairs of NO contacts connected in series with contact gap ≥1.5mm,product in accordance to IEC60776 available.
- Meets EN60950 / EN41003
- SMT and DIP types available
- Bifurcated contacts
- Single side stable and latching types available

RoHS compliant

CONTACT DATA

Contact arrangement	2C
Contact resistance [1]	100mΩ max. (at 10mA 30mVDC)
Contact material	AgNi + Au plated
Contact rating (Res. load)	2A 30VDC 0.5A 125VAC 1A 277VAC 10mA 1000VDC
Max. switching current	4A
Max. switching voltage	1000VAC / 1500VDC （2 pairs of NO / NC contacts connected in series） 400VAC / 600VDC（1 pair of contacts）
Max. switching power	277VA / 60W
Min. applicable load [2]	10mV 10µA
Mechanical endurance	1 x 10⁷OPS
Electrical endurance [3]	1 x 10⁵OPS (0.5A 125VAC, Resistive load, AgNi + Au plated, at 85℃, 1s on 9s off)

Notes:1) The data shown above are initial values.
   2) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.
   3) Electric endurance data are collected in one pair CO contact test.

SAFETY APPROVAL RATINGS

UL/CUL	AgNi + Au plated	2A 30VDC at 85℃ 0.5A 125VAC at 85℃ 1A 277VAC at 85℃ 10mA 1000VDC at 105℃
VDE	AgNi + Au plated	2A 30VDC at 85℃ 0.5A 125VAC at 85℃

Notes: 1) All values unspecified are at room temperature.
   2) Only typical loads are listed above. Other load specifications can be available upon request.

CHARACTERISTICS

Insulation resistance		1000MΩ (at 500VDC)
Dielectric strength	Between coil & contacts	3000VAC/4200VDC 1min
	Between open contacts	1500VAC/2100VDC 1min
	Between contact sets	1500VAC/2100VDC 1min
Surge withstand voltage Between open contacts(10/160µs) Between coil & contacts(1.2/50µs)		2.5kV 6kV
Operate time (Set time)		6ms max.
Release time (Reset time)		6ms max.
Ambient temperature		-40℃ to 85℃
Humidity		5% to 85% RH
Vibration resistance	Functional	10Hz to 55Hz 3.3mm DA
	Destructive	10Hz to 55Hz 5.0mm DA
Shock resistance	Functional	735m/s²
	Destructive	980m/s²
Termination		DIP, SMT
Unit weight		Approx. 2g
Moisture sensitivity levels (Only for SMT type, JEDEC-STD-020)		MSL-3
Construction		Plastic sealed

Notes:1) The data shown above are initial values.

COIL

Coil power	Single side stable	200mW
	1 coil latching	140mW
Temperature rise		70K max.

COIL DATA

at 23°C

Single side stable

Coil Code	Nominal Voltage VDC[1]	Pick-up Voltage VDC[1] max.	Drop-out Voltage VDC min.	Coil Resistance Ω	Nominal Power mW	Max. Voltage VDC[4]
HFD3-V/1.5	1.5	1.13	0.15	11.2 x (1±10%)	200	3.0
HFD3-V/2.4	2.4	1.8	0.24	28.8 x (1±10%)	200	4.8
HFD3-V/3	3	2.25	0.3	45 x (1±10%)	200	6.0
HFD3-V/4.5	4.5	3.38	0.45	101 x (1±10%)	200	9.0
HFD3-V/5	5	3.75	0.5	125 x (1±10%)	200	10
HFD3-V/6	6	4.5	0.6	180 x (1±10%)	200	12
HFD3-V/9	9	6.75	0.9	405 x (1±10%)	200	18
HFD3-V/12	12	9	1.2	720 x (1±10%)	200	24
HFD3-V/24	24	18	2.4	2880 x (1±10%)	200	48

1 coil latching

Coil Code	Nominal Voltage VDC[1]	Pick-up Voltage VDC[1] max.	Drop-out Voltage VDC[1] min.	Coil Resistance Ω	Nominal Power mW	Max. Voltage VDC[4]
HFD3-V/1.5-L1	1.5	1.13	1.13	16.1 x (1±10%)	140	3.0
HFD3-V/2.4-L1	2.4	1.8	1.8	41 x (1±10%)	140	4.8
HFD3-V/3-L1	3	2.25	2.25	64.3 x (1±10%)	140	6.0
HFD3-V/4.5-L1	4.5	3.38	3.38	145 x (1±10%)	140	9.0
HFD3-V/5-L1	5	3.75	3.75	178 x (1±10%)	140	10
HFD3-V/6-L1	6	4.5	4.5	257 x (1±10%)	140	12
HFD3-V/9-L1	9	6.75	6.75	579 x (1±10%)	140	18
HFD3-V/12-L1	12	9	9	1028 x (1±10%)	140	24
HFD3-V/24-L1	24	18	18	4114 x (1±10%)	140	48

Notes: (1) Energizing coil with rated voltage is basic for normal operation of a relay. Please make sure the energized voltage to relay coil have reached the rated voltage.
(2) In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.
(3) For monostable relays，if you need to drop down voltage and hold mode after reliably operating,make sure that the effective value of holding voltage is not less than 60% of the rated voltage.
(4) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
(5) When user's requirements can't be found in the above table, special order allowed.
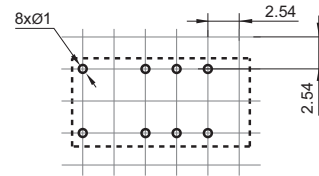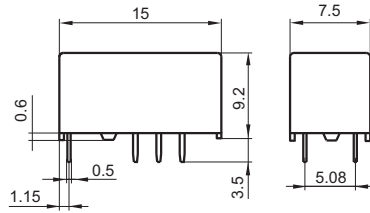
ORDERING INFORMATION

HFD3-V /	24	-L1	S	R	(XXX)

Type	
Coil voltage	1.5, 2.4, 3, 4.5, 5, 6, 9, 12, 24VDC
Sort	**L1:** 1 coil latching **Nil:** Single side stable
Terminal type	**S:** Standard SMT **S1:** Short terminal SMT **Nil:** DIP
Packing style	**R:** Tape and reel packing (Only for SMT type)[1] **Nil:** Tube packing(Only for DIP type)[3]
Special code[4]	**XXX:** Customer special requirement **Nil:** Standard

Notes: 1) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 10 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.
2) When coil sort, terminal type or packing style are needed, pleaes add "-" after coil voltage is selected. For instance, HFD3-V/12-SR.
3)The standard tube length is 624mm,Any special requirement needed, please contact us for more details.
4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(131): The Dielectric strength between coil & contacts is 3000VAC 1min for single side stable and 1 coil latching version.
5) For products that should meet the explosion-proof requirements of "IEC 60079 series",please note [Ex] after the specification while placing orders.Not all products have explosion-proof certification,so please contact us if necessary, in order to select the suitable products.
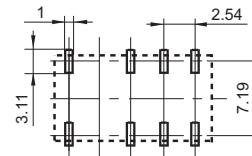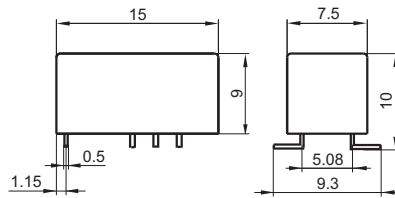
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT
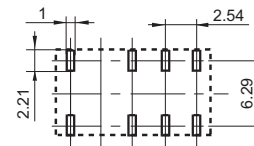
Unit: mm

Outline Dimensions

PCB Layout
(Bottom view)

DIP type

15 7.5 9.2 0.6 0.5 3.5 5.08 1.15

8xØ1 2.54 2.54

S type:
Standard SMT

15 7.5 9 10 0.5 5.08 1.15 9.3

1 2.54 3.11 7.19

S1 type:
Short terminal SMT

15 7.5 9 10 0.5 5.08 1.15 7.5

1 2.54 2.21 6.29
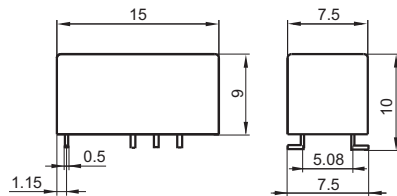
Wiring Diagram
(Bottom view)

Single side stable

1 3 4 5
+
−
12 10 9 8

Orientation mark

No energized condition

1 coil latching

1 3 4 5
set + − reset
12 10 9 8
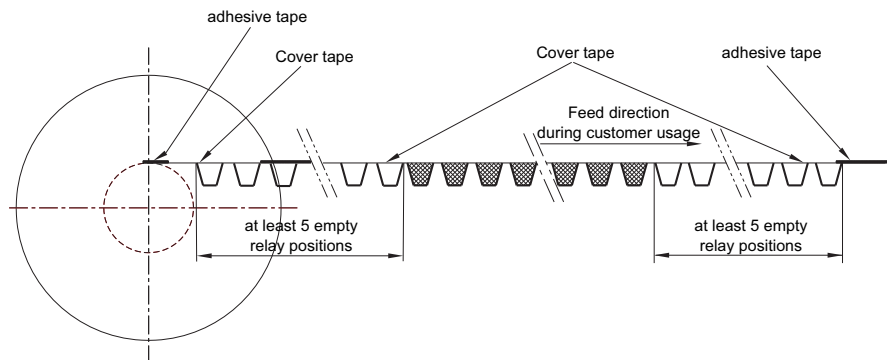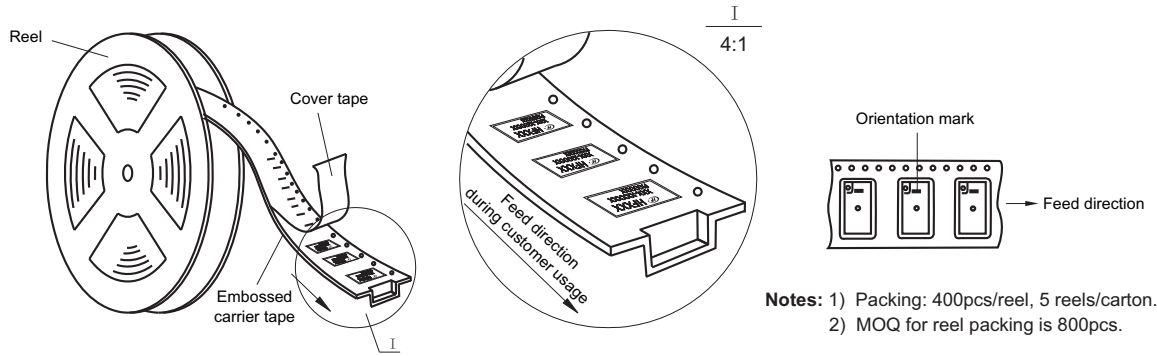
Orientation mark
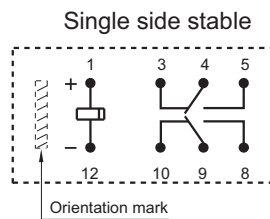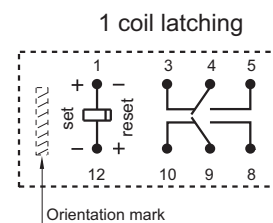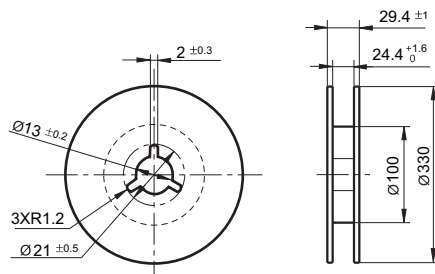
reset condition

Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.
2) The tolerance without indicating for PCB layout is always ±0.1mm.
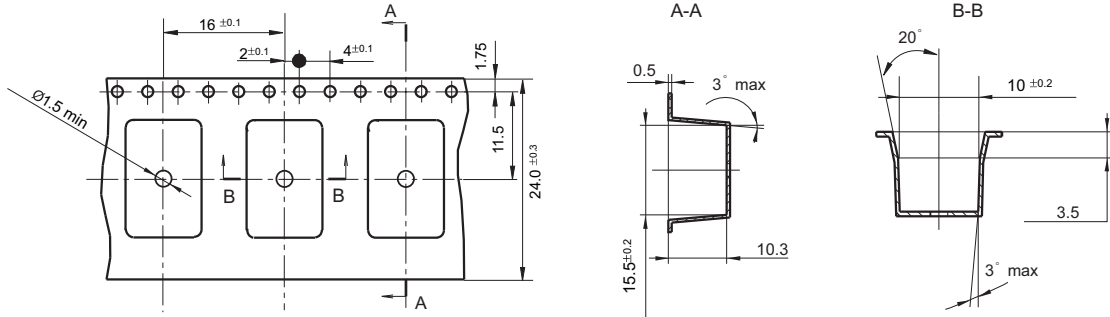3) The width of the gridding is 2.54mm.

Direction of Relay Insertion

Reel

Cover tape

Embossed carrier tape

$\frac{I}{4:1}$

Feed direction during customer usage

Orientation mark

Feed direction

Notes: 1) Packing: 400pcs/reel, 5 reels/carton.
2) MOQ for reel packing is 800pcs.

adhesive tape

Cover tape

Cover tape

adhesive tape

Feed direction during customer usage

at least 5 empty relay positions

at least 5 empty relay positions

Reel Dimensions

2 ±0.3

Ø13 ±0.2

3XR1.2

Ø21 ±0.5

29.4 ±1

24.4 $^{+1.6}_{0}$

Ø100

Ø330

Tape Dimensions (S type: Standard SMT)
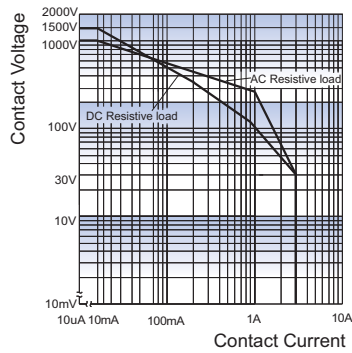

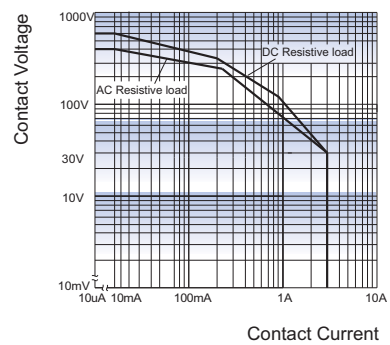## Tape Dimensions (S1 type: Short terminal SMT)
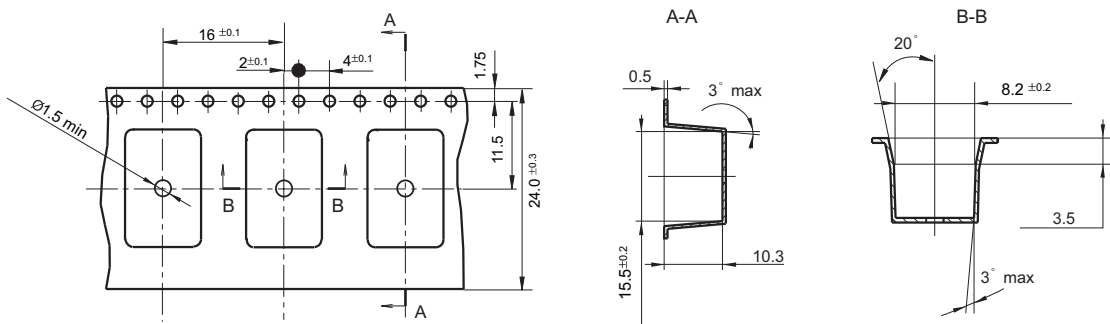
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER
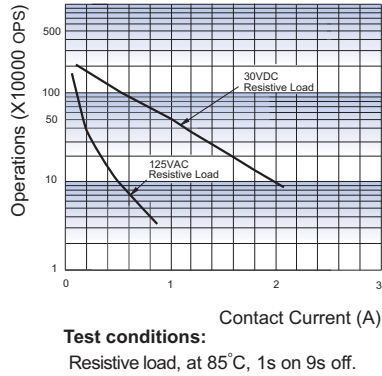
2 pairs of NO contacts connected in series
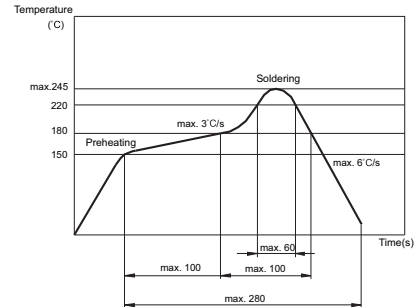

1 pair of contacts

CHARACTERISTIC CURVES

ENDURANCE CURVE

Test conditions:
Resistive load, at 85°C, 1s on 9s off.

REFLOW WELDING,TEMPERATURE ON PCB BOARD
RECOMMENDED WELDING TEMPERATURE

Notice

1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.

2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.

3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.

4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.

5) For a monosteady state relay, after the relay is reliably operated, if it needs to be kept under pressure, make sure that the effective value of the voltage is not less than 60 % of the rated voltage;

6) The relay may be damaged because of falling or when shocking conditions exceed the requirement.

7) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.

8) Please use wave soldering or manual soldering for straight-in relay. If you need reflow welding, please confirm the feasibility with us.

9)Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

10)Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C.Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.

11) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of ≤30℃ and ≤60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25℃±5℃, ≤10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50℃±5℃, ≤30% RH.

12)When applied with continuous current, the heat from relay coil will age its isolation. Thus, please do not ground connected the coil to reduce electrical errosion if possible. And please provide protection circuit to avoid broken wire and losses.

13)Please make sure that there are no silicon-based substances (such as silicon rubber, silicone oil, silicon-based coating agents, silicon fillers, etc.) around the relay, because it will generate silicon-containing volatile gas, which may cause poor contact in case of silicon-containing volatile gas sticking on contact

14) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".