

Ferrites and accessories

E 42/21/15 Core

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21.2-0.4 14.8+0.7

E 42/21/15

Core

B66325

15.2-0.5

FEK0235-M

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42⁺¹_{-0.7}

29.5+1.2

12.2-0.5

To IEC 61246

Delivery mode: single units

Magnetic characteristics (per set)

 $\begin{array}{ll} \Sigma l/A &= 0.54 \mbox{ mm}^{-1} \\ l_e &= 97 \mbox{ mm} \\ A_e &= 178 \mbox{ mm}^2 \\ A_{min} &= 175 \mbox{ mm}^2 \\ V_e &= 17300 \mbox{ mm}^3 \end{array}$

Approx. weight 88 g/set

Ungapped

Material	A _L value nH	μ _e	P _V W/set	Ordering code
N27	3500 +30/-20%	1510	< 3.30 (200 mT, 25 kHz, 100 °C)	B66325G0000X127
N87	3950 +30/–20%	1690	< 9.00 (200 mT, 100 kHz, 100 °C)	B66325G0000X187

Gapped

Material	g mm	A _L value approx. nH	μ _e	Ordering code
N27	$\begin{array}{c} 0.10 \pm 0.02 \\ 0.25 \pm 0.02 \\ 0.50 \pm 0.05 \\ 0.64 \pm 0.05 \\ 1.00 \pm 0.05 \\ 1.50 \pm 0.05 \end{array}$	1497 759 454 378 272 201	647 328 196 164 118 87	B66325G0100X127 B66325G0250X127 B66325G0500X127 B66325G0640X127 B66325G1000X127 B66325G1500X127

The A_L value in the table applies to a core set comprising one ungapped core (dimension g = 0) and one gapped core (dimension g > 0).

Material	laterial Relationship between air gap – A _L value		Calculation of saturation current				
	K1 (25 °C)	K2 (25 °C)	K3 (25 °C)	K4 (25 °C)	K3 (100 °C)	K4 (100 °C)	
N27	272	-0.741	436	-0.847	406	-0.865	
N87	272	-0.741	423	-0.796	396	-0.873	

Validity range:

K1, K2: 0.10 mm < s < 2.50 mm K3, K4: 1210 nH < A_L < 130 nH



Ferrites and accessories

Cautions and warnings

Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembling and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of the special behavior under mechanical load.

As valid for any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially high cooling rates under ultrasonic cleaning and high static or cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.1".

Effects of core combination on ${\rm A}_{\rm L}$ value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower is the value for the initial permeability. Thus the embedding medium should have the greatest possible elasticity.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.2".

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversible in high magnetic fields.

Processing notes

- The start of the winding process should be soft. Else the flanges may be destroid.
- To strong winding forces may blast the flanges or squeeze the tube that the cores can no more be mount.
- To long soldering time at high temperature (>300 °C) may effect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of pollution with Sn oxyd of the tin bath or burned insulation of the wire. For detailed information see Data Book 2007, chapter "Processing notes, 2.2".
- The dimensions of the hole arrangement have fixed values and should be understood as a recommendation for drilling the printed circuit board. For dimensioning the pins, the group of holes can only be seen under certain conditions, as they fit into the given hole arrangement. To avoid problems when mounting the transformer, the manufacturing tolerances for positioning the customers' drilling process must be considered by increasing the hole diameter.



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